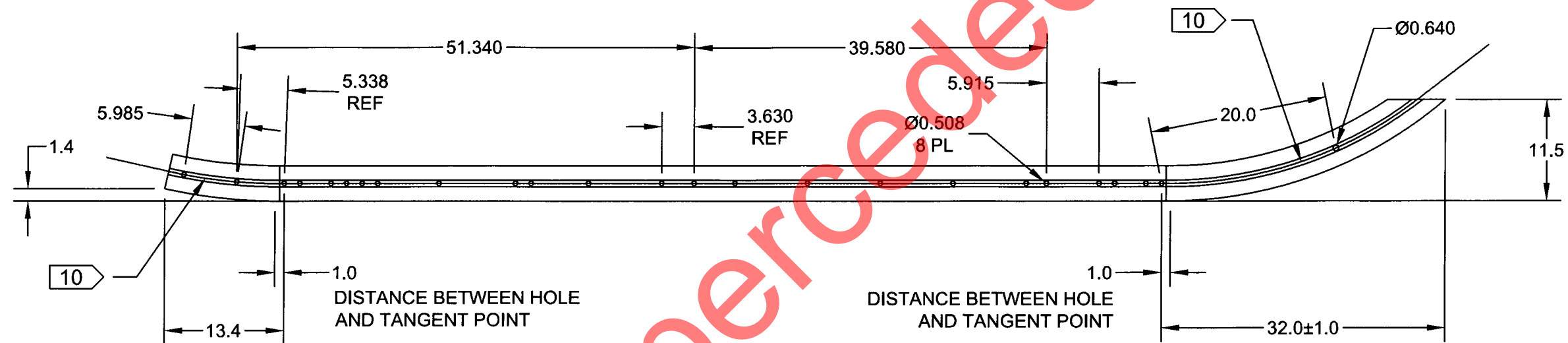




D2580-1 BENT TUBE
(MAKE FROM D2580-101 TUBE)

RELEASED
2013-07-15
[Signature]

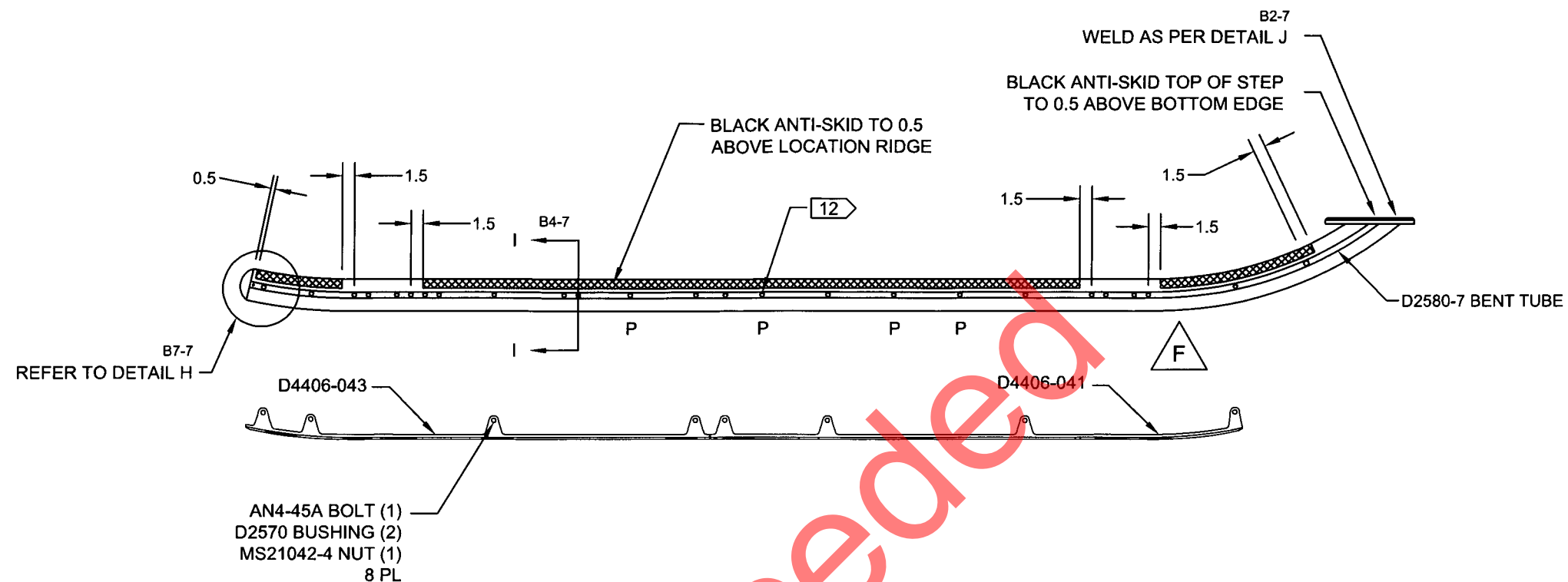
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2580	SHEET 3 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	205 SKIDTUBE ASSEMBLY	NTS
DATE	13.06.20	<small>COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



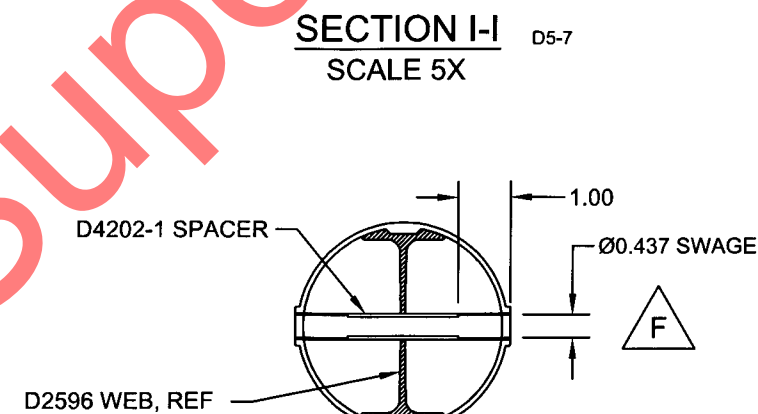
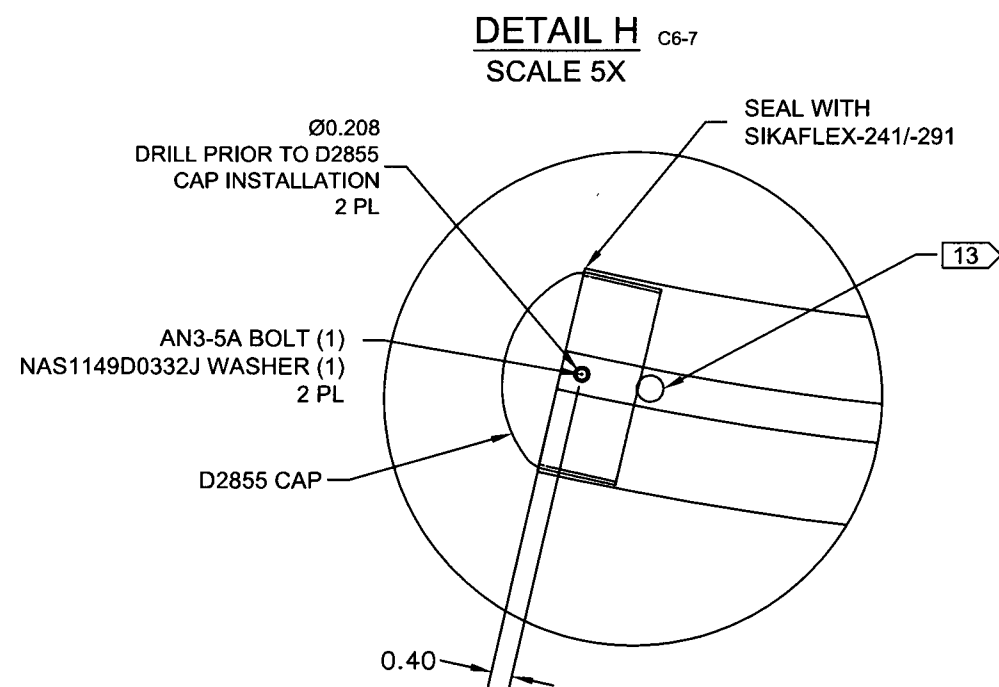
D2580-5 BENT TUBE
(MAKE FROM D2580-101 TUBE)

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2013-07-15
ND

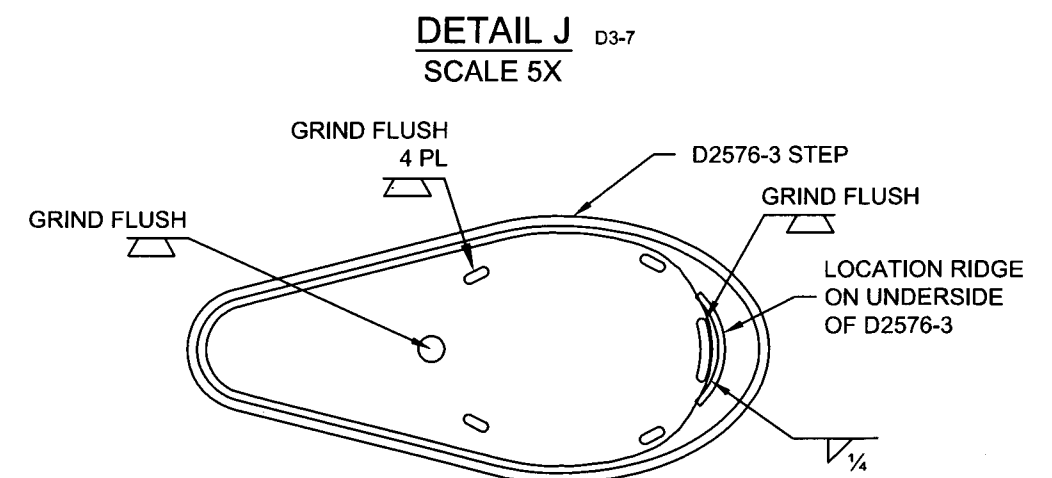
DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2580	SHEET 5 OF 8
APPROVED	HS	TITLE	SCALE
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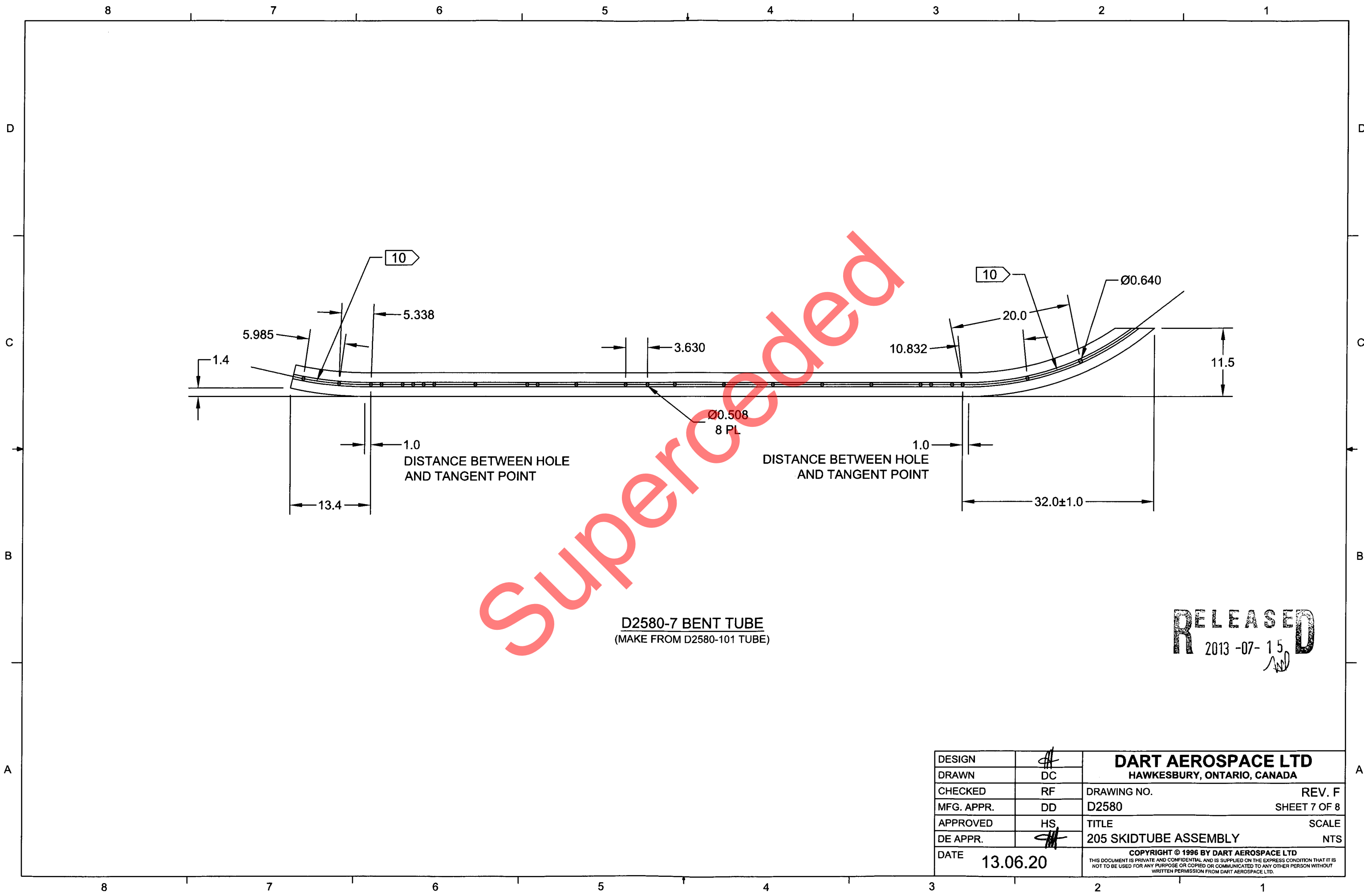
D2580-047 ASSEMBLY DETAIL



- AFTER DRILLING AND BENDING ASSEMBLY
PERFORM THE FOLLOWING FOR Ø0.508 HOLES ONLY:
1. INSERT D4202-1 SPACER (24 PLACES)
 2. SWAGE TO Ø0.437 X 1.00 DEEP PER QSI 002
 3. TRIM/GRIND FLUSH PER QSI 002
- F





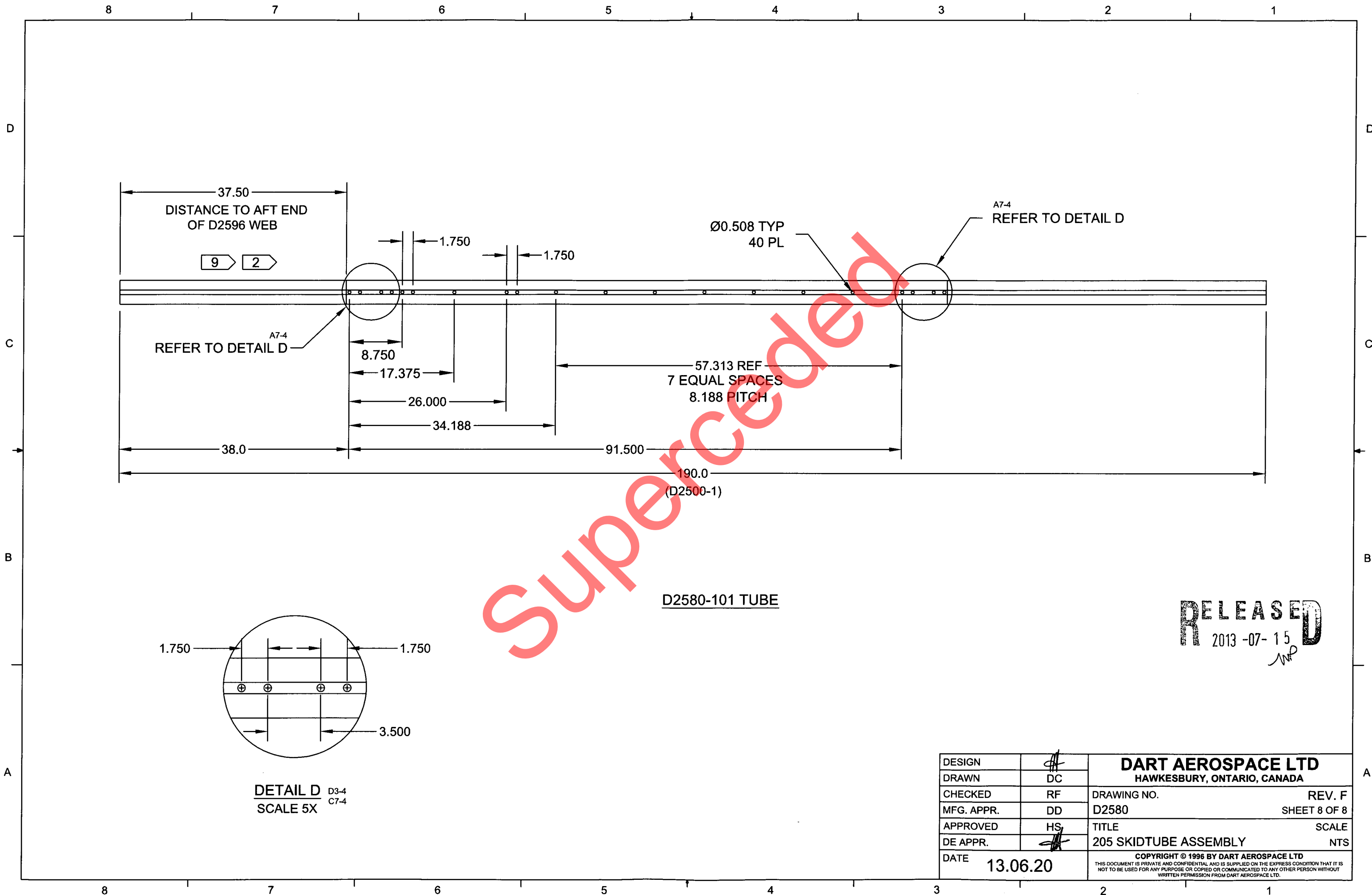
DESIGN	#	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2580	SHEET 6 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.	#	205 SKIDTUBE ASSEMBLY	NTS
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D2580-7 BENT TUBE
(MAKE FROM D2580-101 TUBE)

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2013-07-15

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CHECKED	RF	DRAWING NO. D2580	REV. F
MFG. APPR.	DD		SHEET 7 OF 8
APPROVED	HS	TITLE	SCALE
DE APPR.		205 SKIDTUBE ASSEMBLY	NTS
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2013-07-15
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APPROVED	HS	TITLE	SCALE
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